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RBW1205G00332-3G
Job Sheet 189233



Part No: RBW1205G00332-3G

Job Qty: 1 pcs

Part Name: Main Gear Box Oil Draining Hose



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/22/19

Job Tracking No:

Due Date: 1/24/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG RBW1205G00332-3G Rev 6 IPP Rev A 18.02.15 New issue DP Verify DD

Ship Via:

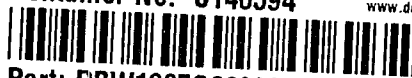
Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	1/24/19		0.00	1.33	Small Fab - 1		MCC
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	1 pcs	1/24/19		0.00	0.00	QC 5 - 10		DAS 38 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 38		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
130	Packaging 3-1 - Stock - B4B	1 pcs	1/24/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		



Container No: S146594



Part: RBW1205G00332-3G

Job No: 189233

Serial No/Batch: S146594

Revision: 6

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
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CANADA
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Email: sales@dartaero.com
www.dartaerospace.com

Date: 01/22/19

				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	Dara K.
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140	QC 21 - FG	1 pcs	1/24/19	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70

Part Op 100 - Small Fab - 1-Cut 9657k135 (-25) spring to 0.5" as per work order deviation 2-Assemble as per DWG sheet 1.
 Descriptions: Install a 1.0" long, 0.38" OD, 0.25" ID piece of Stainless Steel into one end of the Kuri-Tech Hose until flush. Attach the modified end of the Kuri-Tech Hose to the Coupling before placing tool into packaging (if applicable).

110 - QC5- Inspect part completeness to step on W/O

130 - Identify as per dwg & Stock Location:

140 - QC21- Final Inspection - Work Order Release

GA077

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
1315	Crimp Hose Clamp 9/16"	1 pcs (1 ea)	100-Small Fab - 1	5042369
2619	Spring Rnd 3/4"	1 Ea (1 ea)	100-Small Fab - 1	5075045
4464T123	O-Ring 9/16 Od X 1/16 Cross	1 Ea (1 ea)	100-Small Fab - 1	5048577
91665A350	Retaining Ring, 7/16" Shaft	1 Ea (1 ea)	100-Small Fab - 1	5046064
K010-0608	Hose Ø1/2 OD x Ø3/8 ID	6 ft (6 ea)	100-Small Fab - 1	5093411
RBW1205G00332-3G-01	Cap	1 pcs (1 ea)	100-Small Fab - 1	5137030
RBW1205G00332-3G-03	Quill	1 pcs (1 ea)	100-Small Fab - 1	5139000
RBW1205G00332-3G-17	Sleeve	1 pcs (1 ea)	100-Small Fab - 1	5136972
RBW1205G00332-3G-19	Barb	1 pcs (1 ea)	100-Small Fab - 1	5110390
RBW1205G00332-3G-21	Valve	1 pcs (1 ea)	100-Small Fab - 1	5137144
RBW1205G00332-3G-23	Screw (Modified B/O)	2 pcs (2 ea)	100-Small Fab - 1	5112471
RBW1205G00332-3G-24	End Cap	1 pcs (1 ea)	100-Small Fab - 1	5137017
9657K135	Spring	1 Ea (1 ea)	100-Small Fab - 1	5047612
M304TR0.375W.065	304 Round Tube .375 X .065W	.0830 ft (.083 ea)	100-Small Fab - 1	5145223

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	1315	1	52	0
	2619	1	41	0
	4464T123	1	41	0
	91665A350	1	20	0
	9657K135	1	12	0
	K010-0608	6	285	0
	M304TR0.375W.065	0	60	0
	RBW1205G00332-3G-01	1	13	0
	RBW1205G00332-3G-03	1	17	0
	RBW1205G00332-3G-17	1	9	0
	RBW1205G00332-3G-19	1	15	0
	RBW1205G00332-3G-21	1	14	0
	RBW1205G00332-3G-23	2	3	0
	RBW1205G00332-3G-24	1	13	0
Part Specifications				
Specifications could not be found.				

Plex 1/22/19 7:57 AM dart.lacelle.linda